



DIMENSION REPORT

PART & REV. NO.零件号			3200100124			PO NUMBER订单号		20241722			INSPECT DATE 检验日期					2025/1/3				
QUANTITY数量			100			◆KEY DIMENSIONAL INSPECTION QTY核心尺寸检验数量		5			INSPECTOR 质检员					Zheng				
SAMPLE 样品						PRODUCTION 批量		✓			RESULT 检验结果判定					OK				
DIMENSIONS WITH INDIVIDUAL TOLERANCE INDICATIONS 单独注明公差的尺寸																				
BUBBLE NO.	KEY	SPECIFICAT ION	SPECIFICAT ION IN	UPPER DEV (MM)	LOWER DEV (MM)	MAX (MM)	MIN. (MM)	INSPECT TOOLS		SAMPLING FOR DIMENSIONAL INSPECTION 尺寸抽样 (MM)										
编号	关键	图纸要求	图纸要求 (数值)	上偏差	下偏差	最大值	最小值	测量工具		S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	
1	◆	5	5	0.100	-0.100	5.100	4.900	Caliper/卡尺		5.000	4.900	4.900	5.000	5.000						OK
2	◆	3.35	3.35	0.100	-0.100	3.450	3.250	Caliper/卡尺		3.300	3.280	3.300	3.260	3.300						OK
3	◆	3.4	3.4	0.100	-0.100	3.500	3.300	Dephometer/深度尺		3.500	3.460	3.500	3.480	3.500						OK
4	◆	0.5	0.5	0.100	-0.100	0.600	0.400	Dephometer/深度尺		0.500	0.400	0.500	0.400	0.500						OK
5	◆	1.6	1.6	0.100	-0.100	1.700	1.500	Caliper/卡尺		1.700	1.700	1.600	1.600	1.700						OK
6	◆	12 h8	12	0.000	-0.027	12.000	11.973	OD micrometer/外径千分尺		11.990	11.991	11.994	11.994	11.995						OK
7	◆	10 h6	10	0.000	-0.009	10.000	9.991	OD micrometer/外径千分尺		9.995	9.993	9.997	9.991	9.993						OK
8	◆	10 h6	10	0.000	-0.009	10.000	9.991	OD micrometer/外径千分尺		9.991	9.992	9.994	9.993	9.992						OK
9	◆	12 h8	12	0.000	-0.027	12.000	11.973	OD micrometer/外径千分尺		11.990	11.988	11.996	11.986	11.991						OK
10	◆			0.000	-0.050	0.050	0.000	Beat monitor/偏摆仪		0.020	0.030	0.030	0.020	0.030						OK
11	◆	2	2	0.100	-0.100	2.100	1.900	Dephometer/深度尺		1.960	2.000	1.980	1.980	2.000						OK
12	◆	18	18	0.200	0.000	18.200	18.000	Caliper/卡尺		18.160	18.200	18.180	18.160	18.200						OK
13	◆	Ra1.6	1.6	0.000	-1.600	1.600	0.000	Roughmeter/粗糙度计		1.580	1.520	1.590	1.560	1.580						OK
14	◆			0.000	-0.050	0.050	0.000	CMM/三坐标		0.030	0.020	0.030	0.040	0.020						OK

15	◆	18	18	0.200	0.000	18.200	18.000	Caliper/卡尺	18.160	18.180	18.200	18.180	18.200					OK
16	◆	2	2	0.100	-0.100	2.100	1.900	Dephometer/深度尺	1.960	2.000	2.000	1.980	1.960					OK
17	◆	 0.05 XY		0.000	-0.050	0.050	0.000	Beat monitor/偏摆仪	0.020	0.030	0.030	0.020	0.040					OK
18	◆	8.2	8.2	0.000	-0.100	8.200	8.100	Caliper/卡尺	8.140	8.120	8.150	8.120	8.160					OK
19	◆	3	3	-0.004	-0.029	2.996	2.971	Plug gauge/塞规	2.990	2.990	2.980	2.980	2.980					OK
20	◆	Ra1.6	1.6	0.000	-1.600	1.600	0.000	Roughmeter/粗糙度计	1.560	1.520	1.580	1.570	1.590					OK
21	◆	 0.05 XY		0.000	-0.050	0.050	0.000	CMM/三坐标	0.020	0.030	0.030	0.040	0.020					OK
22	◆	21.5	21.5	0.200	-0.200	21.700	21.300	Highly ft/高度尺	21.470	21.420	21.420	21.470	21.410					OK
23	◆	40	40	0.300	-0.300	40.300	39.700	Highly ft/高度尺	39.960	39.930	39.950	39.950	39.950					OK
24	◆	 0.05 X		0.000	-0.050	0.050	0.000	CMM/三坐标	0.020	0.030	0.030	0.020	0.030					OK
25	◆	1.5	1.5	0.100	-0.100	1.600	1.400	Highly ft/高度尺	1.400	1.400	1.500	1.500	1.500					OK
26	◆	 0.05 XY		0.000	-0.050	0.050	0.000	Beat monitor/偏摆仪	0.020	0.030	0.030	0.020	0.040					OK
27	◆	40	40	0.100	-0.100	40.100	39.900	Highly ft/高度尺	40.000	39.980	39.970	39.980	40.010					OK
28	◆	120	120	0.200	-0.200	120.200	119.800	Caliper/卡尺	119.960	119.980	119.970	119.960	119.960					OK
29	◆	1.5	1.5	0.100	-0.100	1.600	1.400	Highly ft/高度尺	1.400	1.400	1.500	1.500	1.400					OK
30	◆	 0.05 Y		0.000	-0.050	0.050	0.000	CMM/三坐标	0.020	0.030	0.020	0.020	0.030					OK
31	◆	40	40	0.300	-0.300	40.300	39.700	Highly ft/高度尺	39.940	39.970	39.970	39.940	39.960					OK
32	◆	21.5	21.5	0.200	-0.200	21.700	21.300	Highly ft/高度尺	21.430	21.440	21.420	21.460	21.450					OK
33	◆	22.2	22.2	-0.080	-0.120	22.120	22.080	Caliper/卡尺	22.100	22.110	22.090	22.100	22.100					OK