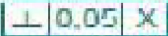
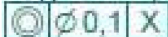
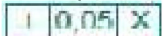
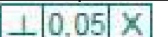




DIMENSION REPORT

PART & REV. NO.零件号			3210100149			PO NUMBER订单号		20241722			INSPECT DATE 检验日期					2025/1/7			
QUANTITY数量			91			◆KEY DIMENSIONAL INSPECTION QTY核心尺寸检验 数量		5			INSPECTOR 质检员					Yu			
SAMPLE 样品						PRODUCTION 批量		✓			RESULT 检验结果判定					OK			
DIMENSIONS WITH INDIVIDUAL TOLERANCE INDICATIONS 单独注明公差的尺寸																			
BUBBLE NO.	KEY	SPECIFICAT ION	SPECIFICAT ION IN	UPPER DEV (MM)	LOWER DEV (MM)	MAX (MM)	MIN. (MM)	INSPECT TOOLS	SAMPLING FOR DIMENSIONAL INSPECTION 尺寸抽样 (MM)										
编号	关键	图纸要求	图纸要求 (数值)	上偏差	下偏差	最大值	最小值	测量工具	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	
1	◆	37	37	0.300	-0.300	37.300	36.700	Caliper/卡尺	37.100	37.120	37.110	37.100	37.100						OK
2	◆	25	25	0.000	-0.021	25.000	24.979	OD micrometer/外径千分尺	24.990	24.980	24.980	24.985	24.985						OK
3	◆	25	25	0.000	-0.021	25.000	24.979	OD micrometer/外径千分尺	25.000	24.990	24.980	24.990	24.980						OK
4	◆			0.000	-0.050	0.050	0.000	Beat monitor/偏摆仪	0.010	0.010	0.020	0.010	0.020						OK
5	◆			0.000	-0.100	0.100	0.000	Beat monitor/偏摆仪	0.050	0.100	0.050	0.060	0.050						OK
6	◆			0.000	-0.050	0.050	0.000	Beat monitor/偏摆仪	0.050	0.010	0.020	0.020	0.020						OK
7	◆	27	27	0.200	-0.200	27.200	26.800	Caliper/卡尺	27.005	26.995	27.000	27.000	26.995						OK
8	◆	2.5	2.5	0.100	-0.100	2.600	2.400	Highly ft/高度尺	2.490	2.470	2.470	2.480	2.490						OK
9	◆	22	22	0.050	-0.050	22.050	21.950	Caliper/卡尺	22.020	22.000	22.025	22.000	22.020						OK
10	◆			0.000	-0.050	0.050	0.000	CMM/三坐标	0.020	0.010	0.020	0.010	0.020						OK
11	◆			0.000	-0.050	0.050	0.000	CMM/三坐标	0.020	0.030	0.020	0.020	0.020						OK
12	◆	Ra1.6	1.6	0.000	-1.600	1.600	0.000	Roughmeter/粗糙度计	0.900	1.000	1.2	1.120	1.200						OK
13	◆	Ra1.6	1.6	0.000	-1.600	1.600	0.000	Roughmeter/粗糙度计	1.300	1.200	1.000	1.100	1.000						OK
14	◆			0.000	-0.050	0.050	0.000	CMM/三坐标	0.020	0.030	0.020	0.010	0.020						OK
15	◆	1.7	1.7	0.100	-0.100	1.800	1.600	Caliper/卡尺	1.720	1.710	1.728	1.720	1.720						OK