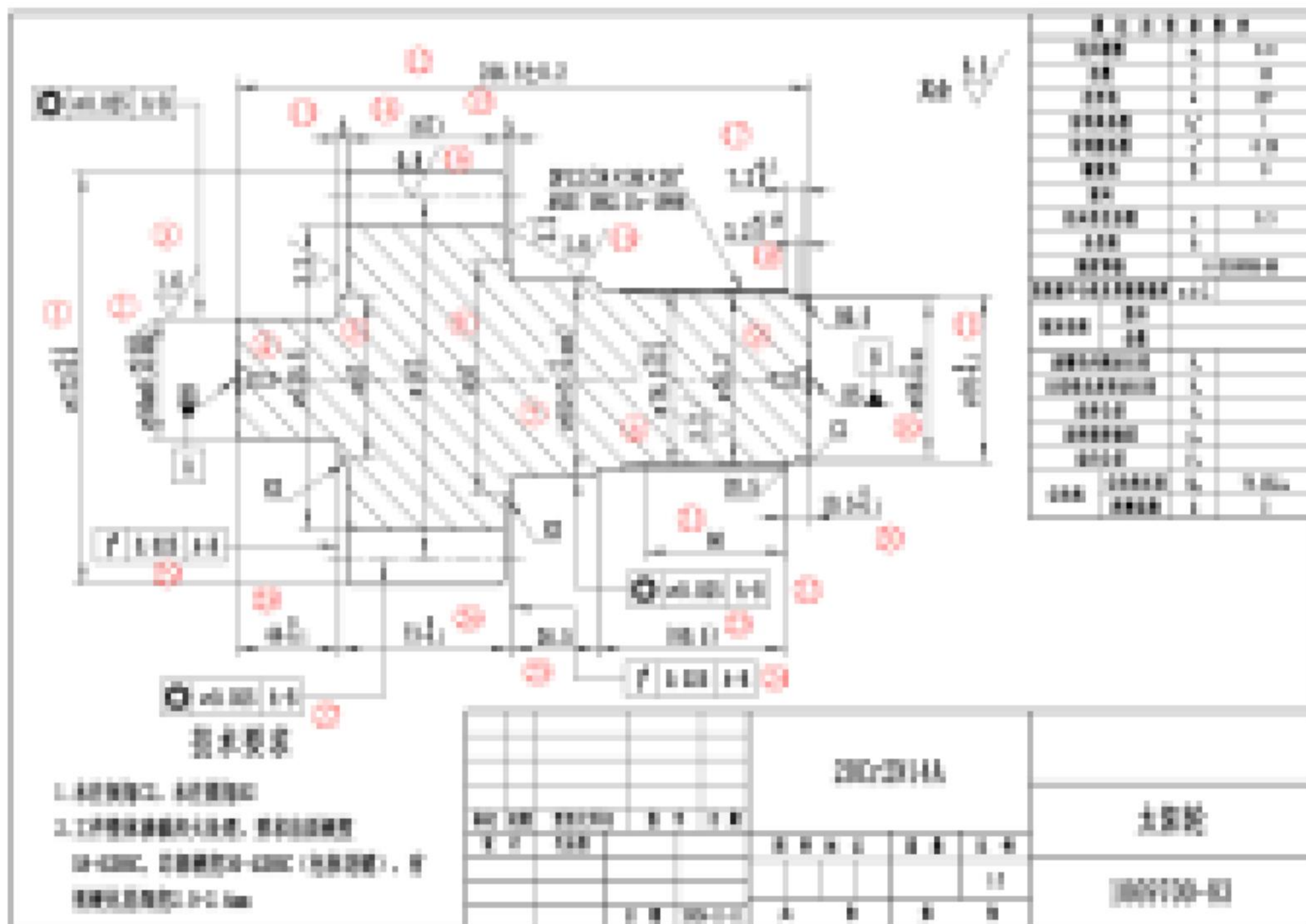






DIMENSION REPORT

PART & REV. NO.零件号			1069700			PO NUMBER订单号						INSPECT DATE 检验日期					2025.1.21			
QUANTITY数量			5			KEY DIMENSIONAL INSPECTION QTY核心尺寸检 验数量			5			INSPECTOR 质检员					高艳芳			
SAMPLE 样品						PRODUCTION 批量						RESULT 检验结果判定								
Inspect the below samples quantity as per below batch size 根据批次数量的抽样数量																				
BATCH SIZE(PCS)			2-15		16-25		26-90		91-150		151-280		281-500		501-1200		>1200		INSPECTOR检验员	
SAMPLING SIZE(PCS)			2		3		5		8		13		20		32		50			
DIMENSIONS WITH INDIVIDUAL TOLERANCE INDICATIONS 单独注明公差的尺寸																				
BUBBLE NO.	KEY	SPECIFICATION	SPECIFICATION IN MM	UPPER DEV (MM)	LOWER DEV (MM)	MAX (MM)	MIN. (MM)	INSPECT TOOLS	SAMPLING FOR DIMENSIONAL INSPECTION 尺寸抽样 (MM)											
编号	关键	图纸要求	图纸要求 (数值)	上偏差	下偏差	最大值	最小值	测量工具	S11	S12	S13	S14	S15	S16	S17	S18	S19	S20		
1	◆	φ172	172.000	-0.200	-0.400	171.800	171.600	Caliper/卡尺	171.72	171.75	171.72	171.75	171.73						OK	
2	◆◆	φ50m6	50.000	0.025	0.009	50.025	50.009	Micrometer/千分尺	50.025	50.025	50.025	50.022	50.022						OK	
3	◆	Ra1.6				1.600	0.000	Roughmeter/粗糙度计	1.32	1.36	1.32	1.35	1.35						OK	
4	◆	φ125.5	125.500	0.500	-0.500	126.000	125.000	Caliper/卡尺	125.53	125.52	125.56	125.52	125.58						OK	
5	◆	φ67	67.000	0.300	-0.300	67.300	66.700	Caliper/卡尺	67.02	67.05	67.02	67.03	67.02						OK	
6	◆	φ97	97.000	0.300	-0.300	97.300	96.700	Caliper/卡尺	97.01	97.02	97.02	97.01	97.01						OK	
7	◆	φ81h7	81.000	0.035	0.000	81.000	80.965	Micrometer/千分尺	80.99	80.99	80.99	80.985	80.985						OK	
8	◆	φ78	78.300	-0.200	-0.400	78.100	77.900	Caliper/卡尺	78.075	78.08	78.075	78.08	78.08						OK	
9	◆	φ76.2	76.200	0.300	-0.300	76.500	75.900	Caliper/卡尺	76.23	76.22	76.22	76.25	76.22						OK	
10	◆	φ66	66.000	0.000	-0.380	66.000	65.620	Caliper/卡尺	65.87	65.71	65.83	65.77	65.86						OK	
11	◆	φ70	70.000	0.000	-0.100	70.000	69.900	Caliper/卡尺	69.97	69.925	69.99	69.96	69.98						OK	
12	◆	244.500		0.200	-0.200	244.700	244.300	Caliper/卡尺	244.52	244.51	244.51	244.51	244.51						OK	
13	◆◆	3.000	3.000	0.100	-0.100	3.100	2.900	Highly ft/高度尺	3.02	3.01	3.02	3.01	3.02						OK	
14	◆	67.000	67.000	0.300	-0.300	67.300	66.700	Profiler/轮廓仪	67.05	67.06	67.05	67.02	67.03						OK	
15	◆◆	3.000	3.000	0.100	-0.100	3.100	2.900	Highly ft/高度尺	3.01	3.01	3.01	3.02	3.02						OK	
16	◆	Ra0.8				0.800	0.000	Roughmeter/粗糙度计	0.65	0.63	0.62	0.59	0.63						OK	
17	◆◆	7.200		0.100	0.000	7.300	7.200	Dephometer/深度尺	7.21	7.20	7.24	7.23	7.22						OK	

18	◆◆	3.200		0.180	0.000	3.380	3.200	Highly ft/高度尺	3.28	3.27	3.34	3.30	3.36						OK
19	◆	Ra1.6				1.600	0.000	Roughmeter/粗糙度计	1.30	1.28	1.25	1.22	1.33						OK
20	◆	10.500		0.000	-0.100	10.500	10.400	Highly ft/高度尺	10.42	10.46	10.42	10.42	10.40						OK
21	◆	60.000	60.000	0.300	-0.300	60.300	59.700	Projector/投影仪,	60.03	60.02	60.03	60.02	60.04						OK
22	◆ 	ø0.025 A-B				0.025	0.000	CMM/三坐标	0.012	0.014	0.011	0.008	0.005						OK
23	◆	80.500	80.500	0.300	-0.300	80.800	80.200	Highly ft/高度尺	80.52	80.53	80.52	80.55	80.52						OK
24	◆◆ 	0.025 A-B				0.025	0.000	Beat monitor/偏摆仪	0.007	0.005	0.005	0.008	0.011						OK
25	◆◆	36.500	36.500	0.300	-0.300	36.800	36.200	Highly ft/高度尺	36.46	36.52	36.53	36.52	36.62						OK
26	◆◆	73.000		0.000	-0.100	73.000	72.900	Caliper/卡尺	72.985	72.99	73.00	73.00	73.00						OK
27	◆◆ 	ø0.025 A-B				0.025	0.000	CMM/三坐标	0.013	0.011	0.008	0.006	0.005						OK
28	◆	44.000		0.000	-0.100	44.000	43.900	Highly ft/高度尺	43.99	43.99	43.97	43.97	43.99						OK
29	◆ 	0.025 A-B				0.025	0.000	Beat monitor/偏摆仪	0.005	0.008	0.011	0.008	0.013						OK
	◆	Material	/						See material reports										
	◆	Heat treat	/						See heat treatment reports										
	◆	Marking							See photos										