



INSPECTION REPORT

PART & REV. NO.零件号			14444718			PO NUMBER 订单号		4507368701			INSPECT DATE 检验日期					2025.2.15			
QUANTITY 数量			157			◆KEY DIMENSIONAL INSPECTION QTY 核心尺寸检验数量		5			INSPECTOR 质检员					Qin			
SAMPLE 样品						PRODUCTION 批量		✓			RESULT 检验结果判定					OK			
Dimensions Report 尺寸报告																			
BUBBLE NO.	KEY	SPECIFICAT ION	SPEC. Dimesion (mm)	UPPER DEV. (mm)	LOWER DEV. (mm)	MAX. (mm)	MIN. (mm)	INSPECT TOOLS	SAMPLING FOR DIMENSIONAL INSPECTION 尺寸抽样 (MM)										
编号	关键	图纸要求	图纸要求 (数值)	上偏差	下偏差	最大值	最小值	测量工具	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	Conclusion
1	◆	100.4	100.4	0.300	-0.300	100.700	100.100	Highly ft/高度尺	100.420	100.400	100.420	100.400	100.390						OK
2	◆	60.2	60.2	0.300	0.000	60.500	60.200	Caliper/卡尺	60.440	60.420	60.380	60.360	60.360						OK
3	◆	10	10	0.200	-0.200	10.200	9.800	Caliper/卡尺	10.030	10.040	10.080	10.050	10.070						OK
4	◆	80	80	0.300	0.000	80.300	80.000	Caliper/卡尺	80.130	80.160	80.140	80.120	80.160						OK
5	◆	100	100	0.300	-0.300	100.300	99.700	Highly ft/高度尺	99.980	99.970	99.960	99.960	99.980						OK
6	◆	24	24	0.000	-0.100	24.000	23.900	Caliper/卡尺	23.990	23.970	23.960	23.950	23.940						OK
7	◆	280.5	280.5	0.500	-0.500	281.000	280.000	Caliper/卡尺	280.470	280.450	280.460	280.480	280.450						OK
8	◆	29	29	0.200	-0.200	29.200	28.800	Highly ft/高度尺	29.040	29.060	29.040	29.050	29.050						OK
9	◆	152	152	0.100	0.000	152.100	152.000	Highly ft/高度尺	152.058	152.052	152.050	152.058	152.040						OK
10	◆	45.5	45.5	0.300	-0.300	45.800	45.200	Highly ft/高度尺	45.630	45.620	45.620	45.620	45.630						OK
11	◆	2.15	2.15	0.140	0.000	2.290	2.150	Caliper/卡尺	2.200	2.190	2.200	2.200	2.190						OK
12	◆	3.5	3.5	0.100	-0.100	3.600	3.400	Caliper/卡尺	3.530	3.500	3.500	3.520	3.520						OK
13	◆	22.5	22.5	0.100	0.000	22.600	22.500	Highly ft/高度尺	22.524	22.526	22.523	22.527	22.510						OK
14	◆	27	27	0.200	-0.200	27.200	26.800	Highly ft/高度尺	27.000	27.000	27.010	27.010	27.000						OK
15	◆	50 k6	50	0.018	0.002	50.018	50.002	Micrometer/千分尺	50.005	50.008	50.004	50.009	50.009						OK
16	◆	62 h11	62	0.000	-0.190	62.000	61.810	Caliper/卡尺	61.880	61.870	61.860	61.880	61.870						OK
17	◆	55 k6	55	0.021	0.002	55.021	55.002	Micrometer/千分尺	55.008	55.009	55.002	55.008	55.003						OK

18	◆	55	55	-0.100	-0.200	54.900	54.800	Caliper/卡尺	54.820	54.840	54.840	54.840	54.810						OK
19	◆	55 p6	55	0.051	0.032	55.051	55.032	Micrometer/千分尺	55.032	55.034	55.032	55.033	55.032						OK
20	◆	54.9	54.9	0.000	-0.100	54.900	54.800	Caliper/卡尺	54.810	54.830	54.820	54.820	54.820						OK
21	◆	50 k6	50	0.018	0.002	50.018	50.002	Micrometer/千分尺	50.005	50.002	50.004	50.006	50.002						OK
22	◆	47	47	0.000	-0.250	47.000	46.750	Caliper/卡尺	46.820	46.880	46.880	46.840	46.910						OK
23	◆	49.9	49.9	0.000	-0.100	49.900	49.800	Caliper/卡尺	49.830	49.860	49.850	49.840	49.840						OK
24	◆	√ 0,02 A B		/	/	0.020	0.000	Beat monitor/偏摆仪	0.005	0.003	0.003	0.003	0.003						OK
25	◆	Ra 1.6	/	/	/	1.600	0.000	Roughmeter/粗糙度计	0.333	0.312	0.326	0.029	0.033						OK
26	◆	Ra 0.2-0.8	/	/	/	0.800	0.200	Roughmeter/粗糙度计	0.385	0.368	0.372	0.376	0.328						OK
27	◆	Ra 1.6	/	/	/	1.600	0.000	Roughmeter/粗糙度计	0.302	0.322	0.305	0.318	0.311						OK
28	◆	√ 0,015 A B		/	/	0.015	0.000	Beat monitor/偏摆仪	0.004	0.004	0.003	0.003	0.003						OK
29	◆	Ra 1.6	/	/	/	1.600	0.000	Roughmeter/粗糙度计	0.321	0.311	0.296	0.407	0.322						OK
30	◆	Ra 1.6	/	/	/	1.600	0.000	Roughmeter/粗糙度计	0.138	0.303	0.296	0.266	0.307						OK
31	◆	5.5	5.5	0.200	0.000	5.700	5.500	Caliper/卡尺	5.560	5.530	5.520	5.550	5.550						OK
32	◆	14P9	14	-0.018	-0.061	13.982	13.939	Plug gauge/塞规	13.950	13.960	13.950	13.950	13.960						OK
33	◆	7.9	7.9	0.200	0.000	8.100	7.900	Caliper/卡尺	7.900	7.910	7.900	7.900	7.910						OK
34	◆	16P9	16	-0.018	-0.061	15.982	15.939	Plug gauge/塞规	15.950	15.950	15.940	15.940	15.950						OK
35	◆	DIN332-DR M16		/	/	/	/	Thread gauge/螺纹规	OK	OK	OK	OK	OK						OK
(36)	◆	A-A Keyway	Symmetry	/	/	0.15	0	CMM/三坐标	0.0369	0.0012	0.052	0.008	0.016						OK
	◆		Parallelism	/	/	0.06	0	CMM/三坐标	0.0172	0.0186	0.012	0.008	0.011						OK
(37)	◆	B-B Keyway	Symmetry	/	/	0.15	0	CMM/三坐标	0.046	0.0036	0.032	0.009	0.013						OK
	◆		Parallelism	/	/	0.06	0	CMM/三坐标	0.0083	0.009	0.009	0.005	0.01						OK
Other requirements on drawing 图纸上的其他要求																			
Note No.	Characteristic 检验点		Requirements/要求					Data/数据					Detailed Attachment/附件					Conclusion 结论	

/	Marking/标识	14444718 MY BN MY: 月份M和年份Y, 1月到9月 分别是 1,2,3...9, 10月是0, 11月是A, 12月是B; Y是年份的最后一位, 例: 04代表2024年10月		See photo	OK
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