



INSPECTION REPORT

PART & REV. NO.零件号		3-KZC210-0008		PO NUMBER 订单号		BI2025081401		INSPECT DATE 检验日期		2025.9.25									
PO QUANTITY 订单数量		500		◆KEY DIMENSIONAL INSPECTION QTY 核心尺寸检验数量		5		INSPECTOR 质检员		Pan Meixia									
☐ SAMPLE 样品								☒ MASS PRODUCTION 批量		RESULT 检验结果判定		OK							
Dimensions Report 尺寸报告																			
BUBBLE NO.	KEY	SPECIFICAT ION	SPEC. Dimesion (mm)	UPPER DEV. (mm)	LOWER DEV. (mm)	MAX. (mm)	MIN. (mm)	INSPECT TOOLS	SAMPLING FOR DIMENSIONAL INSPECTION 尺寸抽样 (MM)										
编号	关键	图纸要求	图纸要求 (数值)	上偏差	下偏差	最大值	最小值	测量工具	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	Conclusion
1	◆	Ra 0.8	/	/	/	0.800	0.000	Roughmeter/粗糙度计	0.588	0.590	0.590	0.589	0.588						OK
2	◆	24	24	0.000	-0.200	24.000	23.800	Caliper/卡尺	24.000	24.000	24.000	24.000	24.000						OK
3	◆	28.2	28.2	0.200	-0.200	28.400	28.000	Caliper/卡尺	28.140	28.150	28.150	28.140	28.140						OK
4	◆	40	40	0.300	-0.300	40.300	39.700	Caliper/卡尺	40.020	40.010	40.010	40.020	40.020						OK
5	◆	62	62	0.300	-0.300	62.300	61.700	Caliper/卡尺	61.950	61.960	61.960	61.960	61.950						OK
6	◆	8 P9	8	-0.015	-0.051	7.985	7.949	Caliper/卡尺	7.960	7.960	7.960	7.970	7.970						OK
7	◆	0.04 A	/	/	0.040	0.000	CMM/三坐标	0.025	0.020	0.030	0.025	0.020							OK
8	◆	27.9	27.9	0.200	0.100	28.100	28.000	Caliper/卡尺	28.000	28.000	28.020	28.000	28.020						OK
9	◆	25 H7	25	0.021	0.000	25.021	25.000	Micrometer/千分尺	25.015	25.015	25.012	25.012	25.015						OK