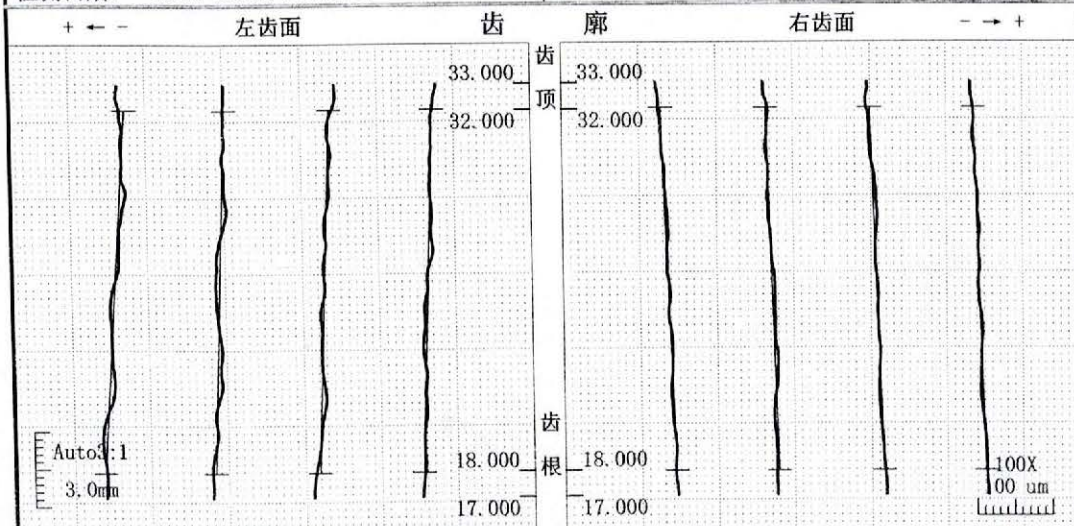
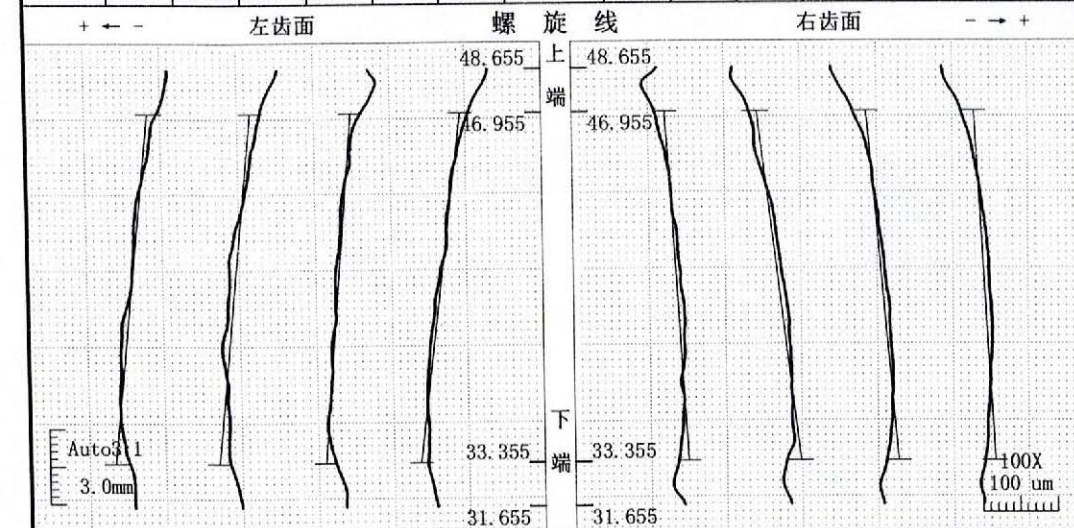


Shanghai Belon Machinery

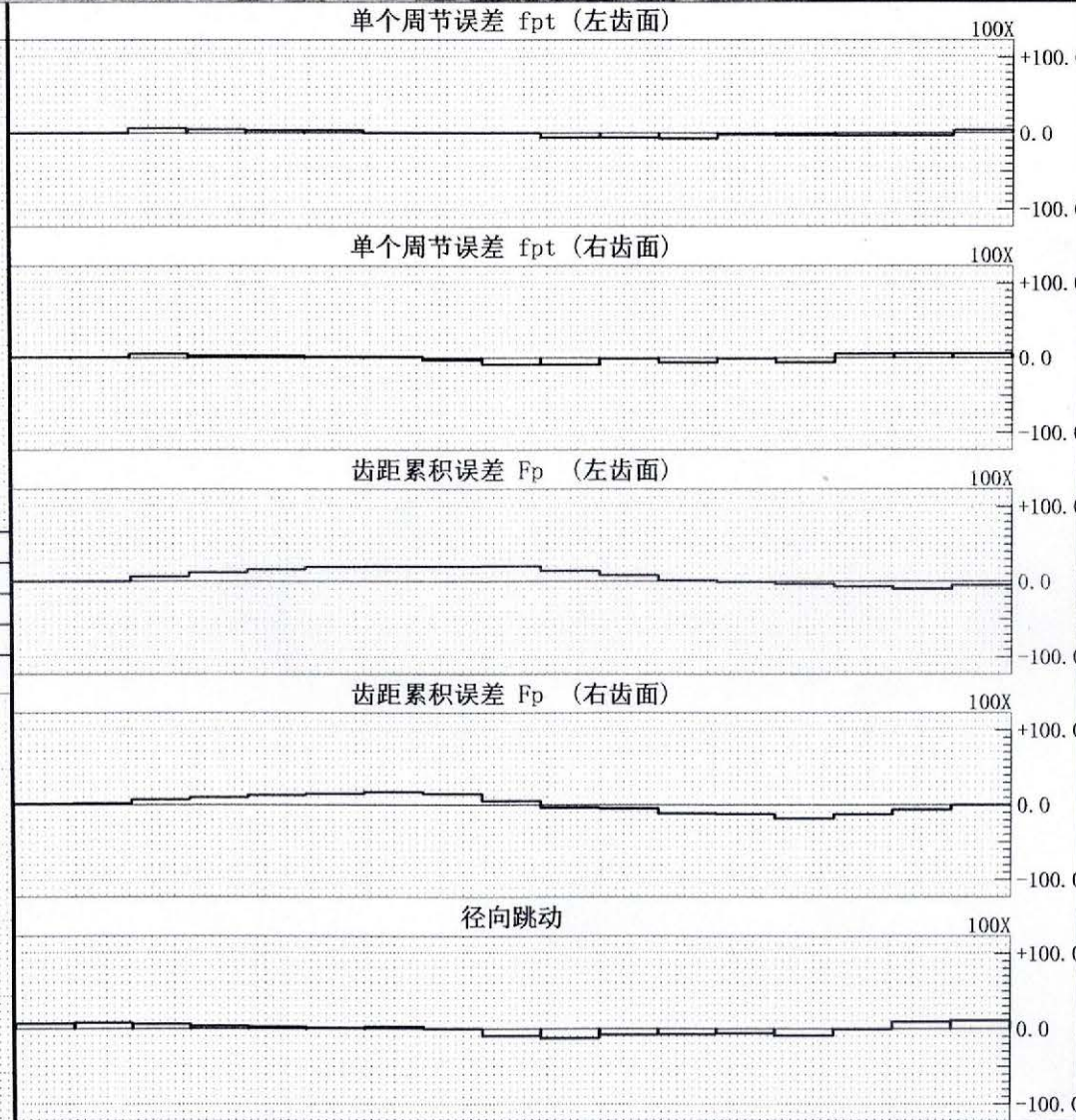
图号: 3-KZC210-0008	检测序号:	大端顶圆直径: 65.0392	大端模数: 3.500000	分度锥角: +37° 41' 39"	根锥角: +32° 33' 22"	安装基面直径: 34.000
检测日期: 2025.09.24/13:16:30	齿数: 17	齿宽: 17.000	压力角: +20° 0' 0"	安装距: 52.0000	顶锥角: +41° 48' 32"	测针直径: 2.000



Rng	Avg	#13	#9	#5	#1	评价项目	#1	#5	#9	#13	Avg	Rng
17.2	-21.8	-33.3	-18.6	-19.2	-16.1	fH α	-16.8	-14.7	-16.8	-15.4	-15.9	2.2
4.4	11.9	14.3	12.1	11.3	9.8	ff α	5.7	7.8	8.7	6.0	7.0	2.9
21.0	> 25.9	36.1	> 24.6	> 28.0	> 15.1	F α	19.7	> 15.4	> 22.5	> 18.1	> 18.9	7.1



Rng	Avg	#13	#9	#5	#1	评价项目	#1	#5	#9	#13	Avg	Rng
18.5	-48.1	-49.4	-47.2	-38.7	-57.2	fH β	-28.1	-55.7	-41.0	-26.6	-37.9	29.1
10.6	21.8	26.8	25.5	18.6	16.2	ff β	21.6	26.9	24.2	24.9	24.4	5.3
9.8	> 53.9	54.1	> 53.9	> 49.0	> 58.8	F β	37.5	> 56.5	> 51.4	> 40.7	> 46.5	19.0



	左齿面评价				右齿面评价			
单个齿距偏差 fpt	-7.0	6	18.0	8	-8.9	6	18.0	8
相邻齿距差 fu	8.0	-	-	-	11.4	-	-	-
齿距变化范围 Rp	13.7	-	-	-	15.2	-	-	-
齿距累积总偏差 Fp	30.0	7	50.0	8	35.2	7	50.0	8
径向跳动 Fr	22.9	8	33.0	9				