DIMENSION REPORT

PART & REV. NO.零件号	63PS394000	PO NUMBER订单号	9112335581	INSPECT DATE 检验日期	2024.4.27
QUANTITY数量	2	◆KEY DIMENSIONAL INSPECTION QTY核心尺寸检验数量	2	INSPECTOR 质检员	Duan qinping
SAMPLE 样品		PRODUCTION 批量		RESULT 检验结果判定	OK

Inspect the below samples quantity as per below batch size 根据批次数量的抽样数量

BATCH SIZE(PCS)	2-15	16-25	26-90	91-150	151-280	281-500	501-1200	＞1200	INSPECTOR检验员
SAMPLING SIZE(PCS)	2	3	5	8	13	20	32	50	

DIMENSIONS WITH INDIVIDUAL TOLERANCE INDICATIONS 单独注明公差的尺寸

BUBBLE NO.	KEY	SPECIFICATION	SPECIFICATION IN	UPPER DEV (MM)	LOWER DEV (MM)	MAX (MM)	MIN. (MM)	INSPECT TOOLS	SAMPLING FOR DIMENSIONAL INSPECTION 尺寸抽样 (MM)										
编号	关键	图纸要求	图纸要求（数值）	上偏差	下偏差	最大值	最小值	测量工具	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	
1	◆	260.052/260	260.052/260			260.052	260.00	ID micrometer	260.02	260.03									OK
2	◆	433.963/433.808	433.963/433.808			433.963	433.808	OD micrometer	433.9	433.88									OK
3	◆	373.0000	373.00					Caliper	373	373									OK
4	◆	500.1/499.9	500.1/499.9			500.10	499.90	Caliper	500.06	500.08									OK
5	◆	⊥ 0.063 A	0.063	0	-0.063	0.063	0	CMM	0.05	0.05									OK
6	◆	⊥ 0.063 A	0.063	0	-0.063	0.063	0	CMM	0.04	0.04									OK
7	◆	195.0000	195					Caliper	195.1	195									OK
8	◆	110.0000	110					Caliper	109.9	110.05									OK
9	◆	195.00	195.00					Caliper	195	195.2									OK
10	◆	272.7/272.4	272.7/272.4			272.70	272.40	Caliper	272.65	272.68									OK
11	◆	55.968/55.894	55.968/55.894			55.968	55.894	Caliper	55.95	55.93									OK

12	◆	M16X32	M16X32					Thread gauge+Depthometer	OK	OK									OK
40	◆	Marerial	18CrNiMo7-6						See material reports										
41	◆	Heat teat	HRC 58-62 case depth 0.084″ -0.114″						See heat teatment reports										
	◆	Marking							See photos										