

齿形 / 齿向
DIN3962

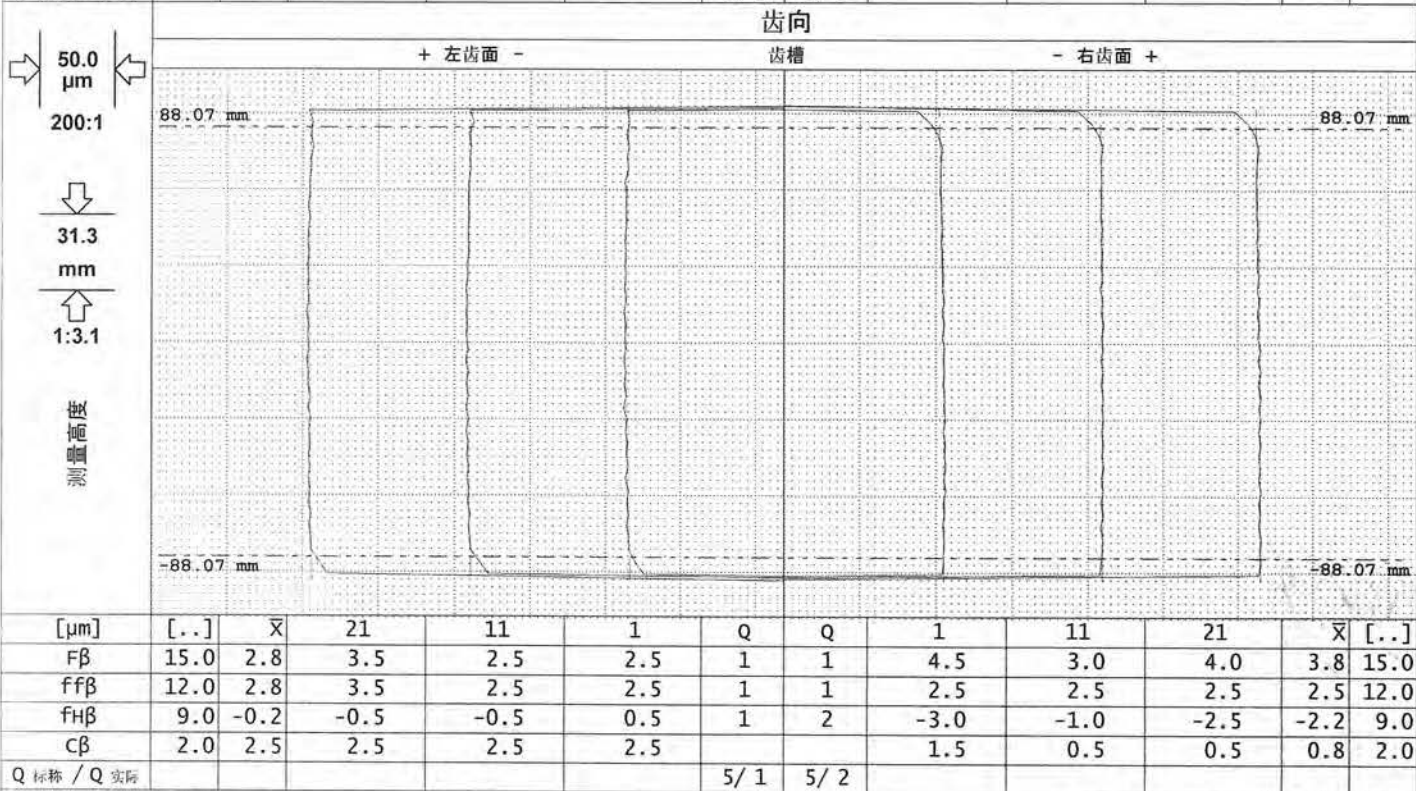
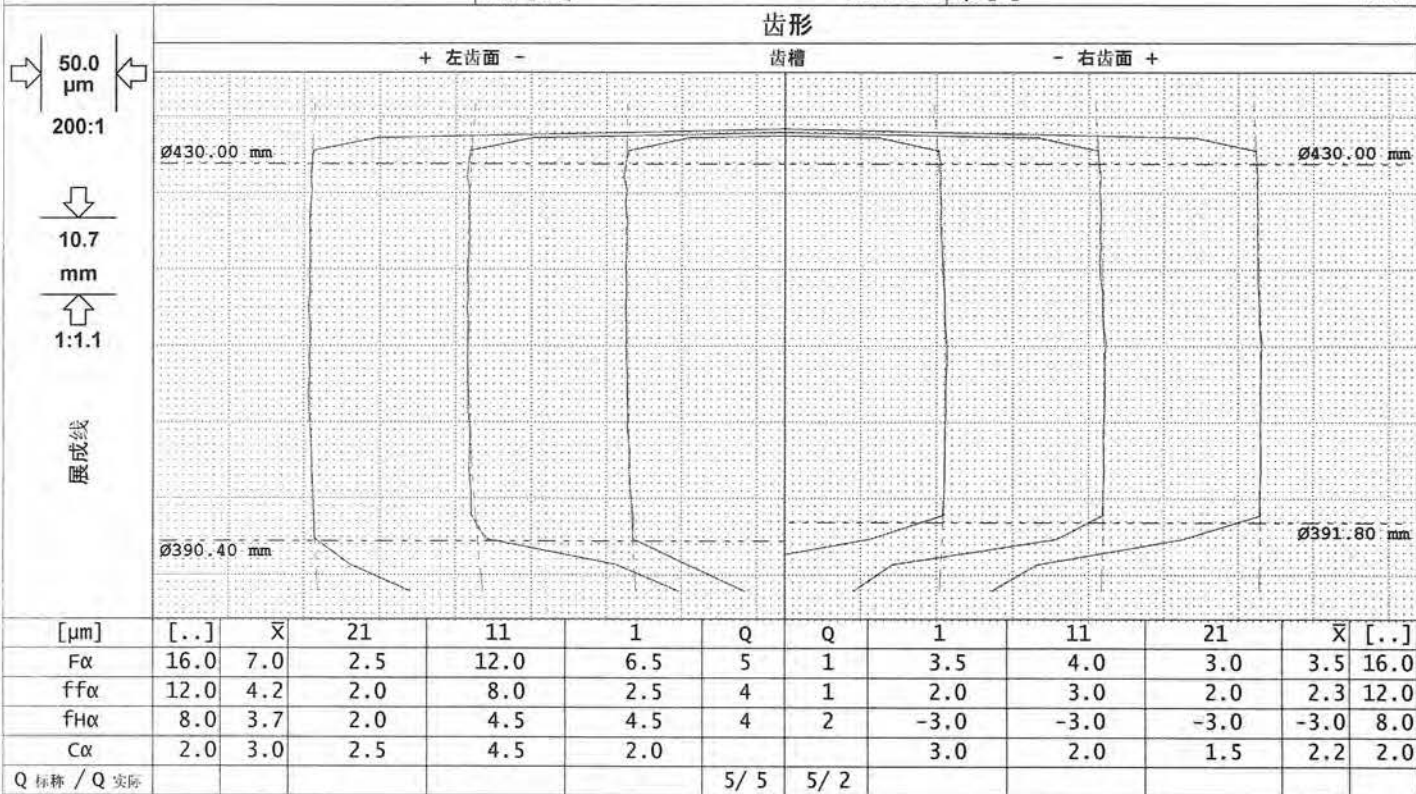
任务单: 63PS394000

1#

机床: #1499

24/04/21 13:29:33 9.6°C

z	30	β [度]	28.0000	da [mm]	433.9630
α_n [度]	20.0000	b [mm]	195.7000	dfs [mm]	386.7133
mn [mm]	12.0000	xm [mm]	1.1556	db [mm]	376.9539
ϕ [mm]	2.0	测量高度 [mm]	0.0000/0.0000	L α [mm]	52.6592/50.0319
		节圆 [mm]	410.0364	L β [%]	90.0



GearPro V3.27.67

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周节

DIN3962

任务单: 63PS394000

1#

机床: #1499

24/04/21 13:29:33 9.6°C

z	30	β [度]	28.0000	da [mm]	433.9630
α_n [度]	20.0000	b [mm]	195.7000	dfs [mm]	386.7133
mn [mm]	12.0000	xm [mm]	1.1556	db [mm]	376.9539
$D = \emptyset$ [mm]	2.0	测量高度 [mm]	0.0000	节圆 [mm]	410.0364

[μm]		Q 标称	Q 实际	[...]	实际值	最小	最大	
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↑ 20.0 μm ↓	fp +							
↓ 20.0 μm ↑	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
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↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
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↑ 20.0 μm ↓	fp -							
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↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
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↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
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↑ 20.0 μm ↓	fp -							
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↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
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↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							
↓ 20.0 μm ↑	fp +							
↑ 20.0 μm ↓	fp -							

跨 5 齿测量的公法线长度

标称: 167.235 mm / 实际: 167.238 mm

GearPro V3.27.67

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齿形 / 齿向

DIN3962

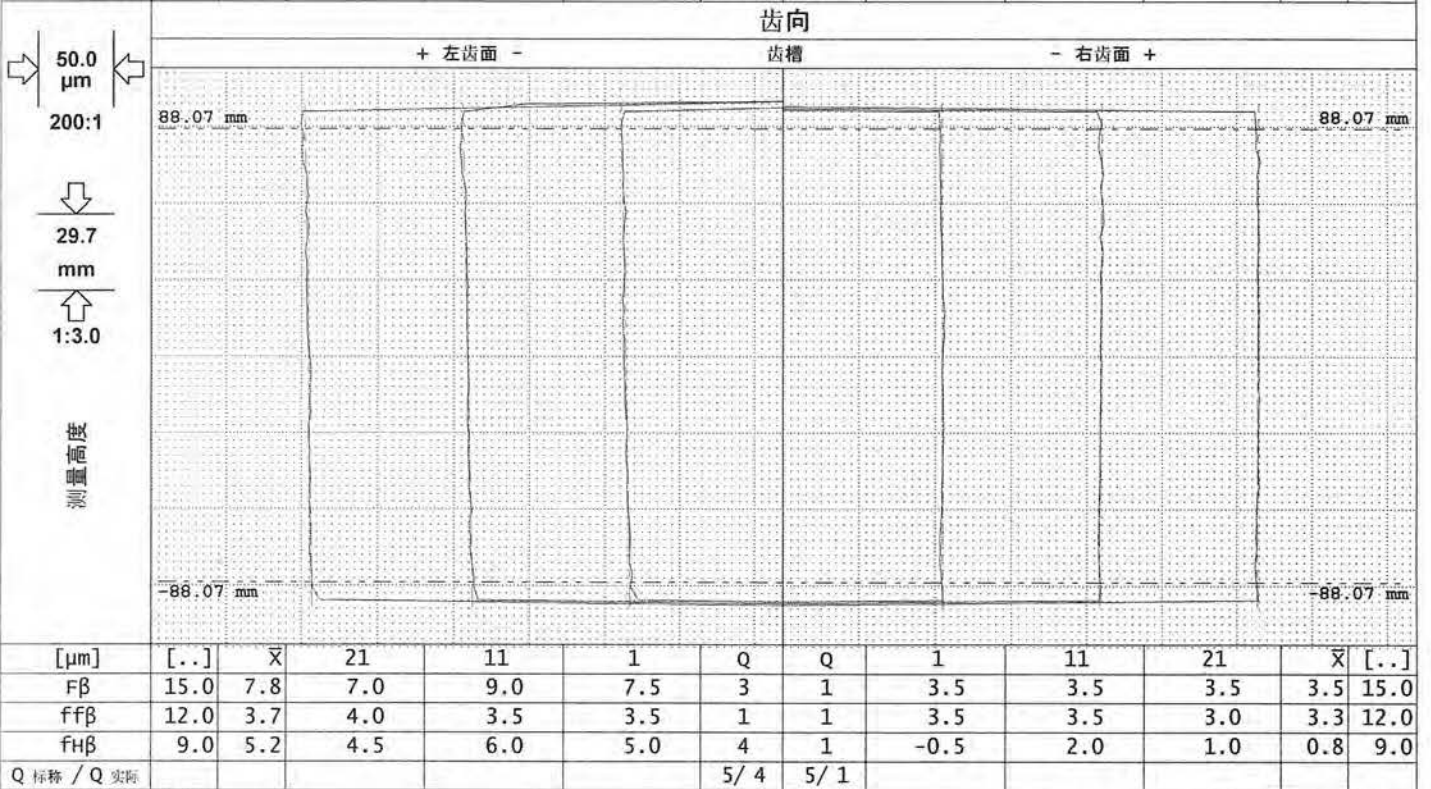
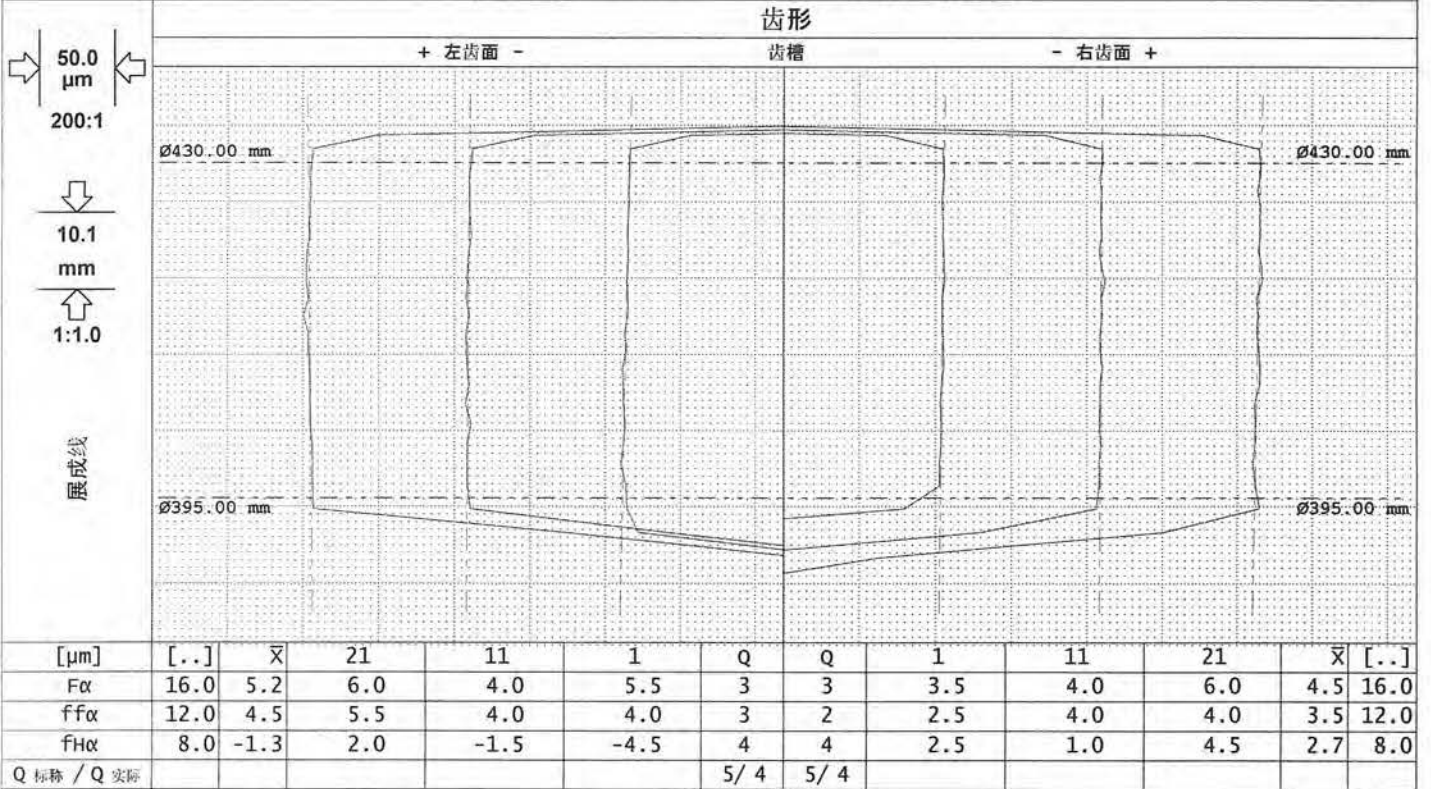
任务单: 63PS394000-L

1

机床: #1499

24/04/21 17:41:57 10.3°C

z	30	β [度]	-28.0000	da [mm]	433.9630
α_n [度]	20.0000	b [mm]	195.7000	dfs [mm]	386.7133
mn [mm]	12.0000	xm [mm]	1.1556	db [mm]	376.9539
ϕ [mm]	2.0	测量高度 [mm]	0.0000	L α [mm]	44.4334
		节圆 [mm]	410.0364	L β [%]	90.0



周节
DIN3962

任务单: 63PS394000-L

1

机床: #1499

24/04/21 17:41:57 10.3°C

z	30	β [度]	-28.0000	da [mm]	433.9630
α_n [度]	20.0000	b [mm]	195.7000	dfs [mm]	386.7133
mn [mm]	12.0000	xm [mm]	1.1556	db [mm]	376.9539
ϕ [mm]	2.0	测量高度 [mm]	0.0000	节圆 [mm]	410.0364

[μ m]	Q 标称	Q 实际	[...]	实际值	最小	最大
 20.0 μ m 	fp +					
	fp	5	1	10.0	1.5	2
 20.0 μ m 	fp -					
	fp	5	1	10.0	2.5	16
 20.0 μ m 	fp +					
	Fp	5	1	32.0	2.5	18
 20.0 μ m 	fp -					
	Fp	5	1	32.0	4.0	1
 20.0 μ m 	fp +					
	Fr	5	1	25.0	2.5	22

跨 5 齿测量的公法线长度

标称: 167.230 mm / 实际: 167.234 mm

GearPro V3.27.67

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齿形 / 齿向

DIN3962

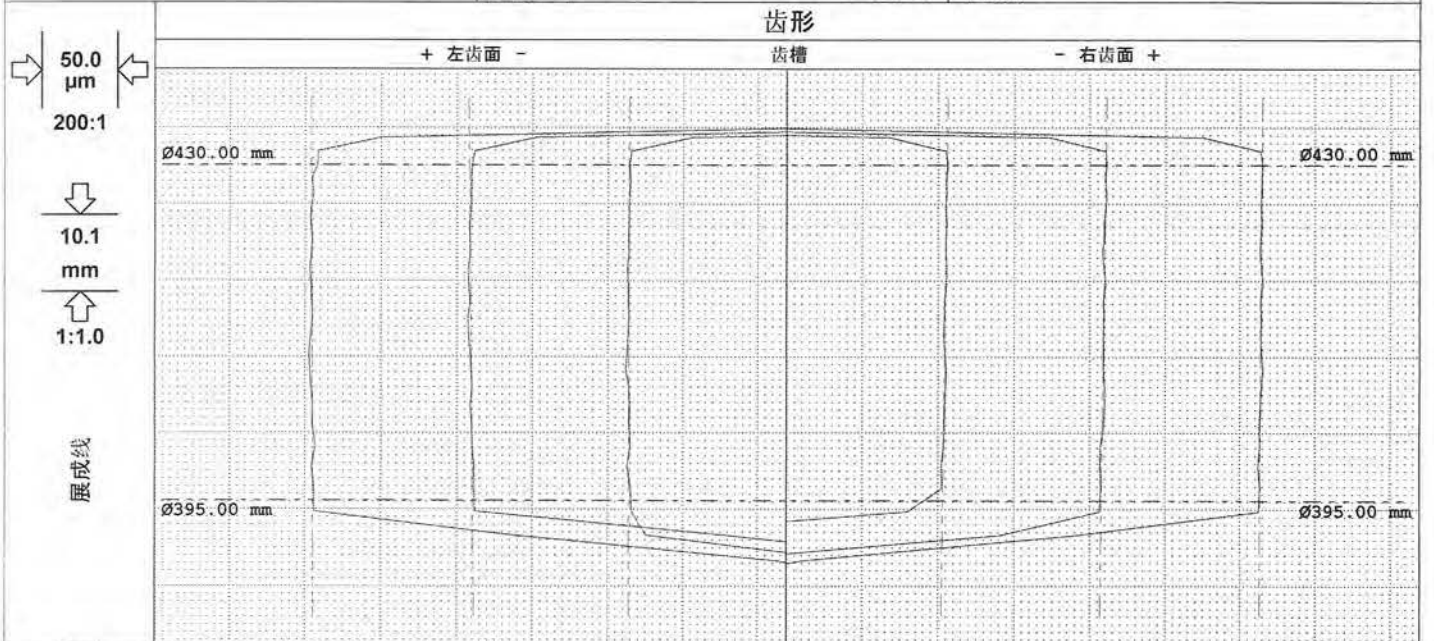
任务单: 63PS394000-L

2

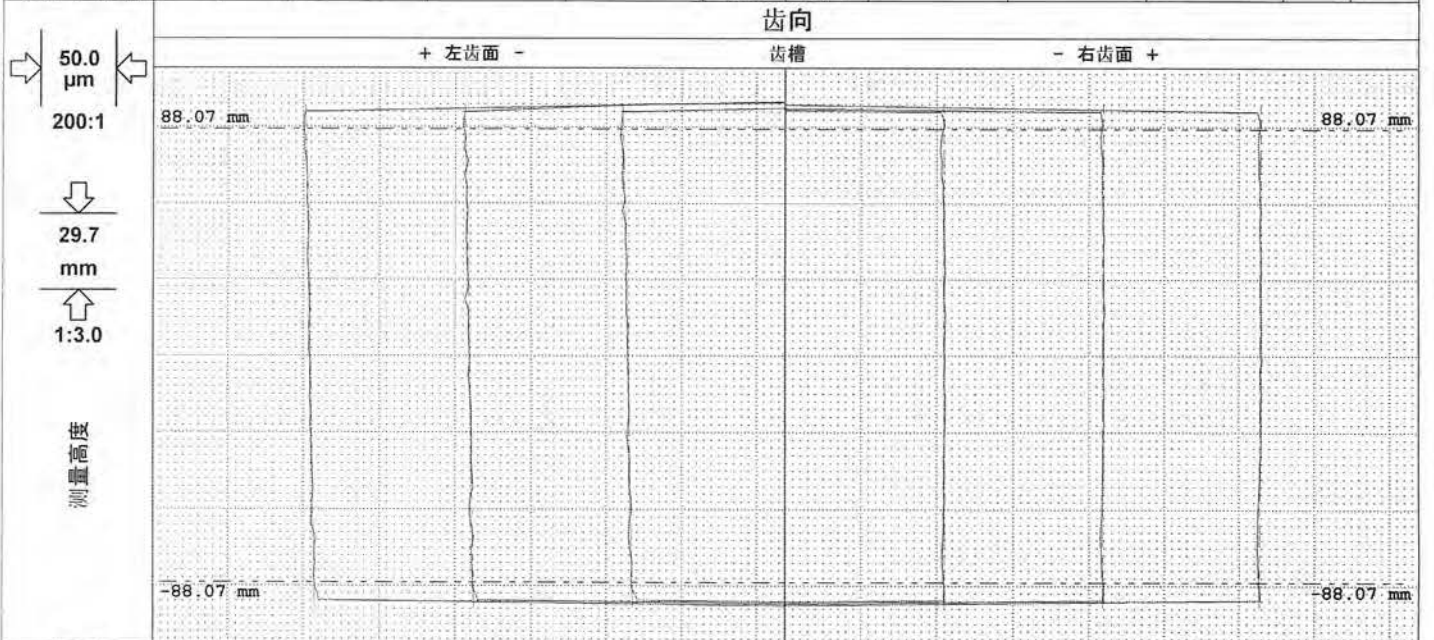
机床: #1499

24/04/21 23:56:26 10.2°C

z	30	β [度]	-28.0000	da [mm]	433.9630
α_n [度]	20.0000	b [mm]	195.7000	dfs [mm]	386.7133
mn [mm]	12.0000	xm [mm]	1.1556	db [mm]	376.9539
$D = \emptyset$ [mm]	2.0	测量高度 [mm]	0.0000	L α [mm]	44.4334
		节圆 [mm]	410.0364	L β [%]	90.0



[μ m]	[...]	$\bar{x}$	23	13	3	Q	Q	3	13	23	$\bar{x}$	[...]
F α	16.0	3.7	4.0	4.0	3.0	1	1	4.0	4.0	3.0	3.7	16.0
ff α	12.0	3.5	4.0	3.0	3.5	2	1	2.5	3.0	3.0	2.8	12.0
fH α	8.0	1.2	1.0	2.5	0.0	2	2	3.0	3.0	1.5	2.5	8.0
Q 标称 / Q 实际						5/2	5/2					



[μ m]	[...]	$\bar{x}$	23	13	3	Q	Q	3	13	23	$\bar{x}$	[...]
F β	15.0	7.5	8.5	6.5	7.5	3	1	3.0	3.0	3.0	3.0	15.0
ff β	12.0	3.2	3.0	4.0	2.5	1	1	3.0	3.0	2.5	2.8	12.0
fH β	9.0	5.5	5.5	5.0	6.0	4	1	-0.5	0.5	1.0	0.3	9.0
Q 标称 / Q 实际						5/4	5/1					

周节

DIN3962

任务单: 63PS394000-L

2

机床: #1499

24/04/21 23:56:26 10.2°C

z	30	β [度]	-28.0000	da [mm]	433.9630
α_n [度]	20.0000	b [mm]	195.7000	dfs [mm]	386.7133
mn [mm]	12.0000	xm [mm]	1.1556	db [mm]	376.9539
$D = \emptyset$ [mm]	2.0	测量高度 [mm]	0.0000	节圆 [mm]	410.0364

[μm]		Q 标称	Q 实际	[. . .]	实际值	最小	最大	
↓ 20.0 μm ↑	fp +							
↓ 20.0 μm ↑	fp -							
↓ 20.0 μm ↑	fp	5	1	10.0	2.5	9	29	
↓ 20.0 μm ↑	fp +							
↓ 20.0 μm ↑	fp -							
↓ 20.0 μm ↑	fp	5	4	10.0	7.0	20	19	
↓ 20.0 μm ↑	fp +							
↓ 20.0 μm ↑	fp -							
↓ 20.0 μm ↑	fp	5	1	32.0	3.5	14	29	
↓ 20.0 μm ↑	fp +							
↓ 20.0 μm ↑	fp -							
↓ 20.0 μm ↑	fp	5	2	32.0	8.5	29	19	
↓ 20.0 μm ↑	fp +							
↓ 20.0 μm ↑	fp -							
↓ 20.0 μm ↑	fp	5	2	25.0	7.5	24	20	

跨 5 齿测量的公法线长度

标称: 167.230 mm / 实际: 167.234 mm

GearPro V3.27.67

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齿形 / 齿向

DIN3962

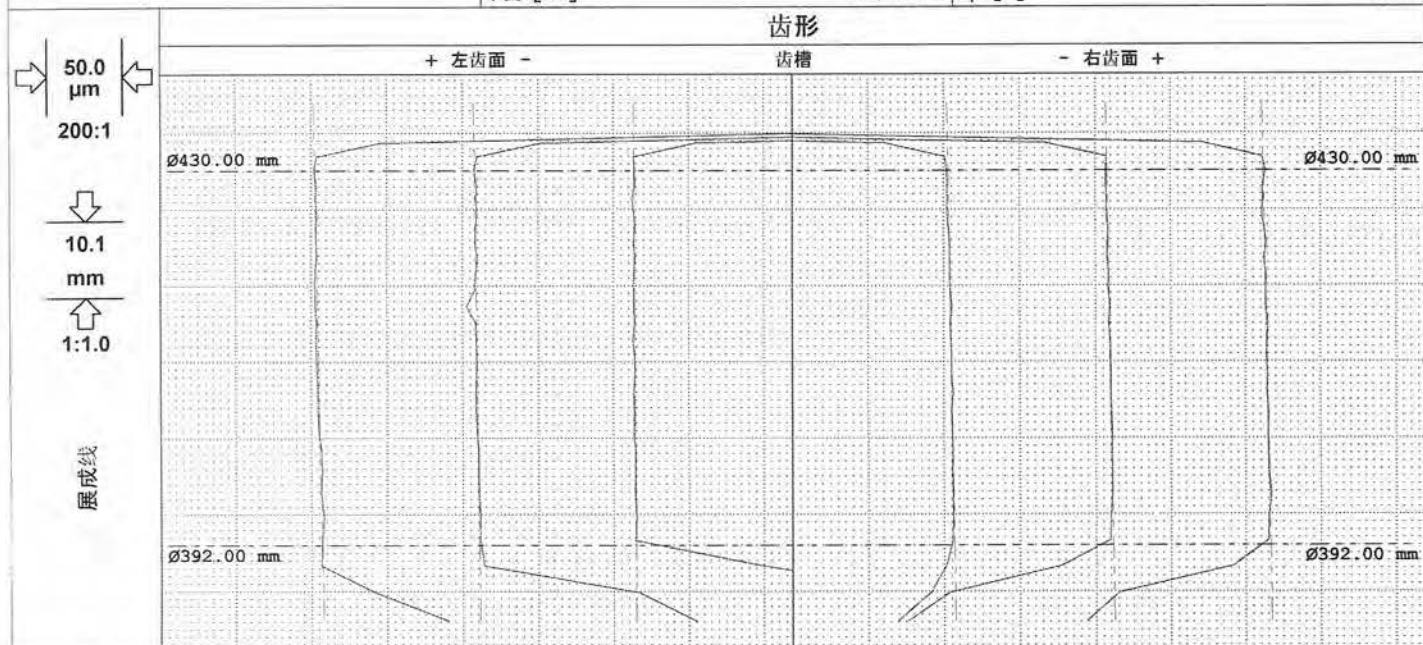
任务单: 63PS394000

2

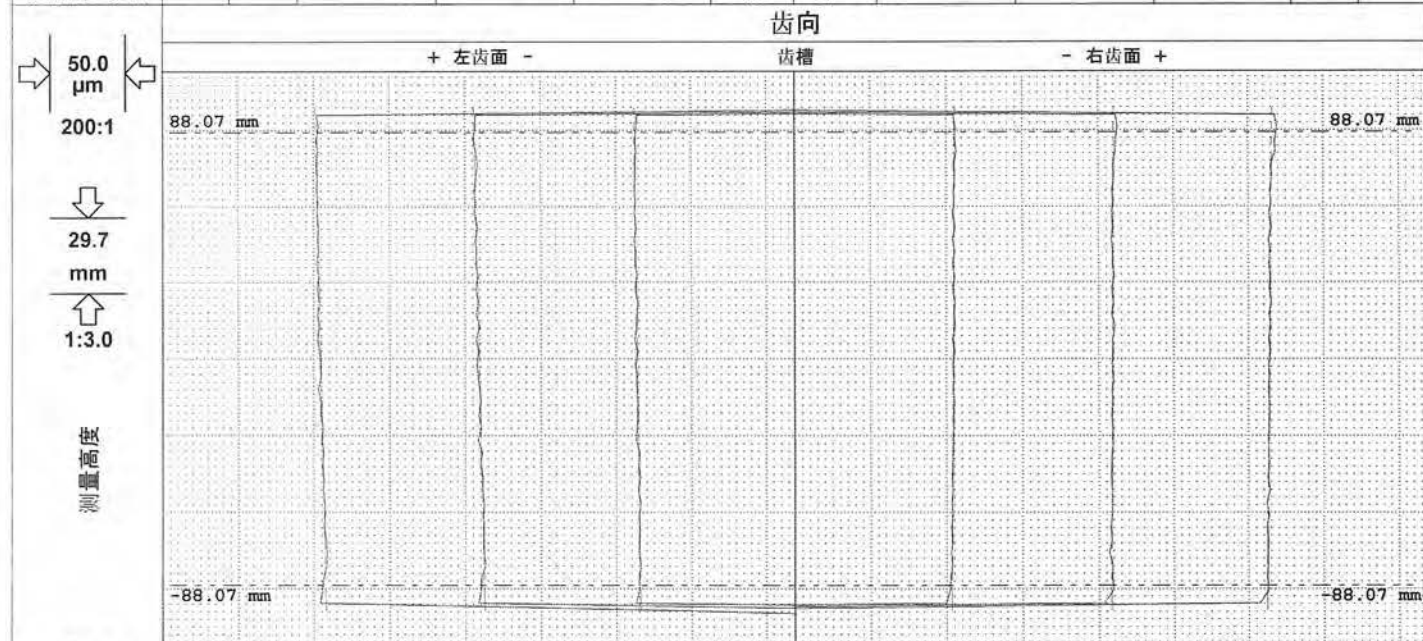
机床: #1499

24/04/20 22:25:32 8.8°C

z	30	β [度]	28.0000	da [mm]	433.9630
α_n [度]	20.0000	b [mm]	195.7000	dfs [mm]	386.7133
mn [mm]	12.0000	xm [mm]	1.1556	db [mm]	376.9539
ϕ [mm]	2.0	测量高度 [mm]	0.0000	L α [mm]	49.6663
		节圆 [mm]	410.0364	L β [%]	90.0



[μm]	[...]	$\bar{x}$	21	11	1	Q	Q	1	11	21	$\bar{x}$	[...]
F α	16.0	6.0	6.5	9.0	2.5	4	3	4.0	4.0	6.0	4.7	16.0
ff α	12.0	4.2	3.0	7.5	2.0	4	1	2.0	2.5	3.0	2.5	12.0
fH α	8.0	3.0	5.0	3.0	1.0	4	4	-4.0	-4.0	-4.5	-4.2	8.0
Q 标称 / Q 实际						5/ 4	5/ 4					



[μm]	[...]	$\bar{x}$	21	11	1	Q	Q	1	11	21	$\bar{x}$	[...]
F β	15.0	6.2	6.5	8.0	4.0	2	2	4.0	6.0	7.5	5.8	15.0
ff β	12.0	4.8	5.0	5.5	4.0	1	1	2.0	4.0	5.0	3.7	12.0
fH β	9.0	5.5	6.5	6.5	3.5	5	2	2.5	2.0	3.5	2.7	9.0
Q 标称 / Q 实际						5/ 5	5/ 2					

GearPro V3.27.67

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周节 DIN3962

任务单: 63PS394000

2

机床: #1499

24/04/20 22:25:32 8.8°C

z	30	β [度]	28.0000	da [mm]	433.9630
α_n [度]	20.0000	b [mm]	195.7000	dfs [mm]	386.7133
mn [mm]	12.0000	xm [mm]	1.1556	db [mm]	376.9539
ϕ [mm]	2.0	测量高度 [mm]	0.0000	节圆 [mm]	410.0364

[μm]		Q 标称	Q 实际	[...]	实际值	最小	最大
↓ 20.0 μm ↑	fp + -						
 fp 5 1 10.0 1.5 6 24							
↓ 20.0 μm ↑	fp - +						
 fp 5 2 10.0 3.5 6 26							
↓ 20.0 μm ↑	fp + -						
 Fp 5 1 32.0 3.0 23 1							
↓ 20.0 μm ↑	fp - +						
 Fp 5 1 32.0 4.5 1 19							
↓ 20.0 μm ↑	fp + -						
	Fr 5 1 25.0 4.5 16 6						

跨 5 齿测量的公法线长度

标称: 167.245 mm / 实际: 167.249 mm

GearPro V3.27.67

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